

GOLD SEAL AIRCRAFT ENGINES 21 Orealive Place (800) 575-9629 Monitors, CO 81401 West week residentishyways.com FAX: (970) 249-4155		
Engine Make: CONTINENTAL	Model: IO-520-BB	
Serial Number: 578618	W/O No: W055429	Date: 09 AUG 2019
Warranty Number: H19196 3 YR WARR	Warranty Start Date: A	UG 2019
Crankshaft Serial No: A229001N	Cylinder Part Number:	SAP SA52006-A20P NEW
No: X30039 and Western Skyways, Inc. Ro Hylomar Sealant" dated 11/10/2010 on all Teledy applicable. See back section for Airworthiness Di run in a test cell. Total Previous Time: 3892.1		and Lycoming Engines as
This engine meets requirements of CONTINENT	CAL M-0 for 1700.0	Hour TBO
The accessories listed below were N	ew or Overhauled and supplied	with this engine:
Component Part No. Seri	al No. Component	Part No.

Component	Part No.	Serial No.	Component	Part No.	Serial No.
L/H Mag:	6310 NEW	19061089	Prop Gov:	C290D3K-T23	890100
R/H Mag:	6310 NEW	19061090	Wastegate:	N/A	N/A
Fuel Pump:	646212-16A2	C149003B	Alt/Gen:	N/A	
Inj/Carb:	629904-2	B024920A	Press Rel Val:	N/A	N/A
Man Valve:	631427-2	C027113RA	VAPC::	N/A	N/A
Starter:	C24ST4	H-T053324	Controller:		N/A
Turbo:		11-1055524		N/A	N/A
	N/A	N/A	Pop off:	N/A	N/A
			Fuel limiter:	N/A	
				IVA	N/A
1500 500 500					

MAINTENANCE RELEASE

The engine and accessories listed above were overhauled and inspected in accordance with current Federal Aviation Regulations and were found airworthy for return to service. Pertinent details of this repair are on

Form 200

#1: 526D1938353	Cylinder S/N
#2: 526D1938354	#5: 526D1938357
#3: 526D1938355	#6: 526D1938358
#4: 526D1938356	#7: N/A
	#8: N/A

of 2 AD NOTES COMPLIANCE RECORD

Engine - Continental Motors - IO-520-68

SAL 578018

Western Skyweys Inc. WSSRS75J W/O WOSSAZS

Appliance - Magnetos - Slick Sni: 1906/1906 5ni: 1906/1906 5ni: 5300/1906

996353 936354

Model 6310 Model 6310 PAI SA52006-A20F

Oylinder assembly - Superior Air Parts She SSRC19981 She SSRC19981

		Date &	Method of Compilance	One Time	Steel Comp.	Authorized Signature & Sunday
ADI	Applicable S.B. # & Subject	Comp.			Barrier Constitution	Larry Flatter #
		09 AUG 2019	Verified new style needle installed during overhaul	×		NAME AND ADDRESS OF THE OWNER, WHEN PERSONS NAMED IN
9-14-07 R2	Fuel injection pump needle	3892.1	N/A per engine model. New style oil filter adapter		K NIA	Larry Flatteri
13465	Cil filter adaptor	19893 5	and all led	B 5		Larry Flatter #
124-03		09 AUG 2019	NA per magneto model number		X MAIA	The second second second second
11111	Slick magnetos	3892.1 76 ALKS 2016	"Current" style screw and plunger installed.	*	-	MISSINGTED #
¥ 65.64	Oil pressure relief valve	3892.1		I,		Larry Flatters
12123	Cylinder holddown flanges	36 AUG 2019 3692 1	Installed NEW Superior cylinders	14		THE RESERVE OF THE PERSON NAMED IN COLUMN
		09 AUG 2019	N/A per magneto model number	×		MEMBERS !
63434	Slick magnetist	3892.1 76 ALVS 3015	NIA per magneto model number	×		Lany Flatter
11.16.66	Slick magnetos	3892.1		173	STATE OF THE PARTY	THE R. P. LEWIS CO., LANSING, SHIPPING, SHIPPI
11.34.04	Fuel pump	36 AUG 2019	N/A per fuel pump S/N: C1490038		X NA	MISSIRGITES #
			Installed NEW Superior cylinders	101	X NA	MISSINGTED
ME 13-64 R3	Cylinder assemblies	3892.1		14		Carry Flatter
E-14-10	Stater adaptor shartgear	38 AUG 2011	N/A per starter adapter P/N: 642085A12	×		WISHRETE F
HE STAN	Oi the	06 AUG 2011	Installed of filter P/N: CH46109-1	×		Larry Finter: 1
		3892.1 09 AUG 201	N/A per starter adapter P/N: 642085A17. Engine no	1×		Lany Flatten A
H (74)	Stater adapter shaftgear	3892.1	A/C equipped	19		Leny Faster
F1-16-03	Champion oil filter	06 AUG 201 3692 1	Installed oil filter P/N CH46109-1	×		MISSRETLJ 7
83-06-07	Incorrect oil pick-up fulte	36 AUG 201	N/A per engine model	×		Larry Flatten P
RE-86-89	Cylinder value retainer	The second secon	Installed NEW Superior cylinders	×		MOSPECTES

ADM	Applicable S.D. # & Subject	Date & Hours @ Comp.	Wethod of Compliance	One Time	Substanting.	Nest Comp.	Authorized Signature & Number
		38 AUG 2019 3892 1	Installed fuel pump drive coupling P/N 653356	×			Larry Flatten AV
		38 AUG 2016 3862 1	Engine inspected during overhaul	×	8	-	Larry Flatten W
	AND REAL PROPERTY AND ADDRESS OF THE PARTY AND	3862.1	VAR crankshaft, S.N. A229001N ultrasonic inspected by Arcraft Specialities Services Inc. See \$130-5, WIC 255235 dated 27 JUN 2015		×	Anytime cremental is removed	Larry Flatter A
	Creativals	09 ALAG 2616 3892.1	Oranicshaft S/N. A.229001N was visual, dimensional and magnetic particle inspected by Aircraft Specialises Services Inc. See \$130.5, W/O 255235.27 JUN 2015	×			Larry Flatters #
	Crankshell feiture	06 AUG 2016 3852 1	N/A per crankshaft S/N: A22800TN		ij		Larry Flatten #
	Frechare of the cremished connecting rod journal	06 AUG 2016 3862 1	N/A per cranichaft S/N A229001N				Larry Flatter
DADY 24 V4	Prevent loss of engine power	09 AUG 2016 3862 1	Installed NEW Superior cylinders		H		Larry Teateur
3007-04-XBET	To prevent cylinder experation that can lead to engine talure	OS ALAG DETS	N/A per cylinder part number	ä	in in	N/A	Larry Fletten
BANK 14 30	failure connider sequeration that can lead to engine	06 ALIG 2016 MAG 1	N/A per cylinder part number	H	IN M	N/A	Larry Platter
3646.11.24	Correction - To prevent tose of engine power due to cracks in the cylinder head, possible engine fellow, and fire in the engine completeness.	26 AUG 2016 3862 1	Installed NEW Superior cylinders	i	10	N/A	Larry Platter 44
MIETM	To prevent excessive hydrautic lifes were: To prevent an in-Right shubdown due to a failed fuel servic disorteans.		Installed Uters IV/N 525488 and 845277	H	日内	N/A	Larry Flatter.
PE14-24-24	disphesion Air Pierre Investment Care Cylinder Accombine	3840 1	N/A fuel injection servic not used on this engine		in N	N/A	LETS TORREST AND
MARKE AL	ECI Class 71 or Class 76 Cylinder Assembly Failures	26 M/12 3015 2005 1	N/A per collinder part number	H	3	NA	Lary Feature
	The resembly failures	3840.1	Installed NEW Superior cylinders	ы	H		Lary Flates

1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	WESTERN	Engine Model: 1O-520-BB
7 7 9	WESTERN Skyways	Serial Number: 578618
1 00	ATRCPART ENGINES	Time: 3892.1
	21 Creative Place Montrose, CO 81401 CRS # WS9R575J	Work Order: W055429 Date: 09 AUG 2019
	Installed re certified GAMI Nozzle kit number GAD13A, STC SE09 Modifications Inc. Installation Procedure No. IP-2001-01 (Rev. NC)	
+	Installed Cam Gear P/N: 2078-1 (RAM PMA). This satisfies the rec	uirements of CSB05-8D.
		N-n
		Siene for Wolfe
		CRS# WS9R575J
	FORM 201E	
+	STATE OF STA	2002 10 D. Bal
04/201	19 Beechcraft F33A N56425 s/n CE-1469 Tach Read	3892.10 owner: P. Baker
ntinent	al IO520-BB s/n 578618 TSO: 0.0	
Cauley	3A32C406-C s/n 891795 TSO: 371.5	ested new heat shields for mounts and
stalled	engine using new Lord mounts and new bolts. Fabri	cated new heat shields for mounts and
talled.	Replaced all air ducting with new. Serviced using Ae	roShell mineral oil. Installed propeller after
talled.	Replaced all air ducting with new. Serviced using Ae	roShell mineral oil. Installed propeller after
pair by	Jordan Propeller Service. Engine run up, operational	roShell mineral oil. Installed propeller after checks performed and adjustments made
pair by .	Jordan Propeller Service. Engine run up, operational d. I certify that this engine has been inspected per FA	roShell mineral oil. Installed propeller after checks performed and adjustments made AR 43.15(a)(3)(2) for an annual
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DATE	RECORDING METER	SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMANCE
10-11-707	PUAZO F	SIGNATURE & CERTIFICATE NO. O. S. SIGNATURE & CERTIFICATE NO. O. S. S. SIGNATURE & CERTIFICATE NO. O. S. SIG
10-11 2	4028.	Engine Oil Change: Drained oil, replaced oil
		h was Challes I I I so
		Null ve 10 50. (ut tilter open = 10 mg
		Engine run - no leaks. Peter Wickowski # 2739839.
		Engine 10h 1,5 , 12,
	12/23/2020	Lawrence Airmotive LLC Lawrence Municipal Airport Lawrence Municipal Airport ESMO: 169
	Tach: 4038 PropSMO: 53	603-479-2067 603-479-2067 N. Andover, MA 01845
	Checked all A Compression Complied with 20w/50 X/Cl a Complied with Complied with	h an annual inspection in accordance with FAR 43 appendix D and Beech F33A annual checklist. D's through bi-weekly 2020-24. check #1 62 #2 69 #3 69 #4 62 #5 66 #6 61/80. h an oil and filter change. Inspected filter for contamination, none found. Engine serviced with 11qts Phillips and a new CH48108-1 filter. Leak checked OK. h fuel injector service. Cleaned, flow checked, reinstalled and leak checked OK. h spark plug service. Cleaned, gapped, tested, and rotated when reinstalled. this engine has been inspected in accordance with an annual inspected and was determined to be in an airworthy Nickolas Flammia AP3339511IA
6-27-21	4098.10	7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7
		new Champion CH48109-1 sociaed with 11 ets
		Phillips XC 20m 50. Cut filter open - no metal found
		Engine run - no leaks. Peterlian 2739839
	02/01/2022 Tach: 4150 PropSMO: 6	Lawrence Municipal Airport N5642
	Removed a	with an annual inspection in accordance with FAR 43 appendix D and Beech F33A annual checklist. On check #1 73 #2 75 #3 74 #4 75 #5 76 #6 76/80. Ind replaced 5 spark plugs with new Champions. Ind replaced induction filter.
	Complied w 20w/50 X/C Complied w Complied w	vith an oil and filter change. Inspected filter for contamination, none found. Engine serviced with 11qts Phillips vith fuel injector service. Cleaned, flow checked OK.
	condition.	t this engine has been inspected in accordance with an annual inspected and was determined to be in an airworthy
		Nickolas Flammia AP3339511IA

	RECORDING METER	SIGNATURE & CERTIFICATE NO.
ATE	TIME	N 56425
12		a last & Removed on fitter.
orr	4235.0	1 0.1fec 100 · · · · · · · · · · · · · · · · · ·
		Cut open oil filter No metal at this time. Cut open oil filter No metal at this time. Serviced with 11 gets Phillips zow 50 and Fistalled New Serviced with 11 gets Phillips zow 50 and Fistalled New
		Serviced with 11 911
		CH 48109-1 oil filter. Test above aircraft is
		Serviced with algets Phillips zow 50 and Fustalled Notes Serviced with algets Phillips zow 50 and Fustalled Notes CH 48109-1 oil filter. test Run okuy No leaks at this time, with work stated above aircraft is this time, with work stated above aircraft is
		Returned to service.
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Beechcraft F33A N56425 SN CE-1469 April 2 2024 Tach Time: 4,319.3 Serial # 578618 Continental IO-520-BB 100 Hour: Cold Compression check: #1 72/80 #2 70/80 TTSMOH 427.2 #3 74/80 #4 72/80 #5 70/80 #6 72/80. Removed spark plugs and cleaned/tested/Rotated/Reinstalled with new copper gaskets. Removed and cleaned all 6 fuel injectors. Removed oil filter and cut open no metal found at this time. Installed new AA 48109 oil filter. Changed induction filter with new BA-7112. Researched all airworthiness directives this date thru bi-weekly. I certify that this engine has been inspected IAW 100 HR inspection and determined to be in airworthy condition at this time. Using beech service manual (36-59001-9) and 14 CFR 43 APX. D. test run okay. Scotty Butler_ A&P 3021434